



Al Cicioni

Engineering, Field Service, Sales & Customer Support

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WAREHOUSES: AZ, CA, CT, FL, GA, IL, KY, MI, NC, PA, TX, WA

HEAT TRANSFER SOLUTIONS

DESIGN & MANUFACTURING

- RADIATORS
- CHARGE AIR COOLERS
- OIL COOLERS
- TUBE & SHELL COOLERS
- CONDENSERS
- HVAC COILS

MADE IN AMERICA

HEATING & AIR CONDITIONING

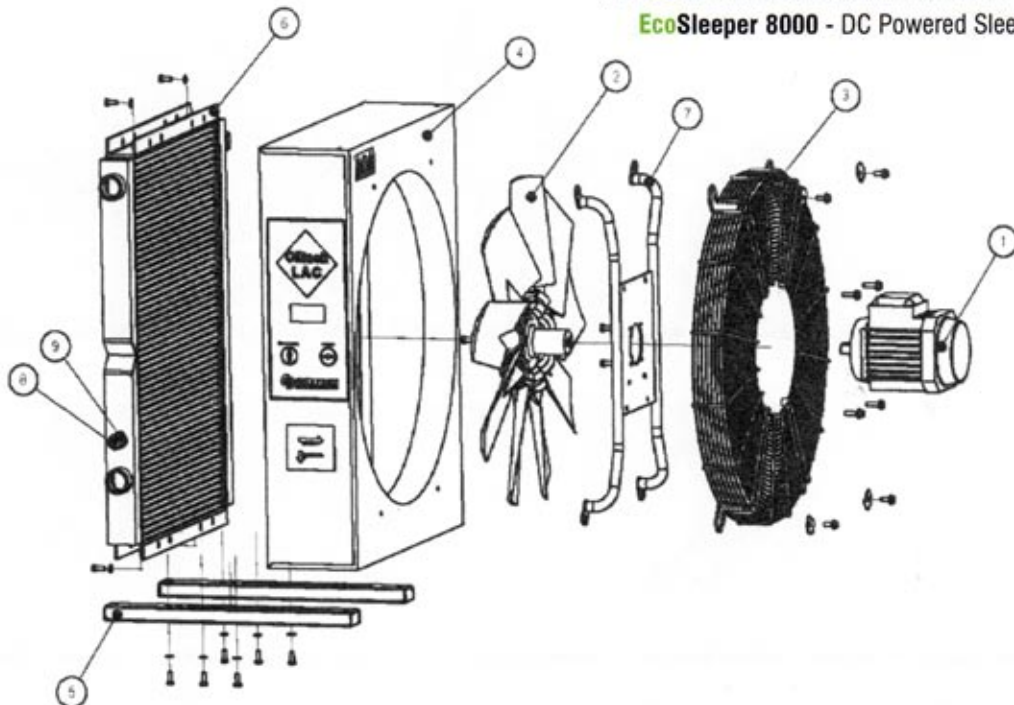
Systems • Parts • Service

Cab Pressurization & Filtration

BUS • MINING • CONSTRUCTION • TRUCKING

AGRICULTURE • CRASH, FIRE & RESCUE

EcoSleeper 8000 - DC Powered Sleeper Bunk A/C Unit



9	1	RUBBER Steel Washer G12	Rubber/Steel	Z7653	Yellow Chromated
8	1	Plug G82	Steel SS1914-34	53054	Yellow Chromated
7	1	Motor Bracket MF33-4480-814	Steel SS1142-32	574950	
6	1	LD 044 Cooler/Multi-3-Pass	Steel/Alu	5360454	
5	2	Fan LAC 07 86 L 650	Steel SS1142-32	574292	
4	1	Fan House FH44	Steel SS1142-32	574071	
3	1	Fan Guard FG3344	Steel SS1312	574890	Yellow Chromated
2	1	Fan #950 9-25-5D-15 Shaft	Steel/Alu/Plastic	56302	52Hz
1	1	30-6-0-95 SIEMENS 400V/60Hz		52170021	Electric NEMA
Part No.		Description	Material	Part No.	Remark

GOILTECH
MEMBER OF THE GLACER GROUP

Phone: 443 138 026 07 09
Fax: 443 138 782 87 66
www.goiltech.co.uk

LAC-044-6-X-00-
T00-0-Z Electric NEMA
std 460V/ 60Hz

520040290 3D file

3D Model

3D Drawing

Cicioni Rengineered Lube Oil
Upgraded Structural Version

Attachment 5 – Oiltech Cooler Data Sheet

Key for LAC and LAC2 air oil coolers

All positions must be filled in when ordering.

EXAMPLE:

LAC2 - 016 - 6 - A - 50 - T20 - D - 0
1 2 3 4 5 6 7 8

1. AIR OIL COOLER WITH AC MOTOR – LAC / LAC2

2. COOLER SIZE

002, 003, 004, 007, 011, 016, 023, 033, 044,
056, 058, 076, 078, 110, 112, 113

3. NUMBER OF POLES, MOTOR

2-pole – 2
4-pole – 4
6-pole – 6
8-pole – 8

4. VOLTAGE AND FREQUENCY

No motor – 0
Three-phase 220-240/380-420 V 50 Hz* – A
Three-phase 440-480 V 60 Hz* – B
Single-phase 230 V 50/60 Hz** – C
Three-phase 220-240/380-420 V 50 Hz 440/480 V 60 Hz*** – D
Three-phase 500 V 50 Hz – E
Three-phase 400/690 V 50 Hz 440-480 V 60 Hz – F
Three-phase 525 V 50 Hz – G
Motor for special voltage (stated in plain language) – X

* – for LAC 033 to LAC 113, ** – contact us for frequency 60 Hz

*** – for LAC 007 to LAC 023

7. MATRIX GUARD

No guard – 0
Stone guard – S
Dust guard – D
Dust and stone guard – P

8. STANDARD/SPECIAL

Standard – 0
Special – Z

Technical specification

FLUID COMBINATIONS

Mineral oil	HL/HLP in accordance with DIN 51524
Oil/water emulsion	HFA, HFB in accordance with CETOP RP 77H
Water glycol	HFC in accordance with CETOP RP 77H
Phosphate ester	HFD-R in accordance with CETOP RP 77H

MATERIAL

Cooler matrix	Aluminum
Fan blades/hub	Glass fibre reinforced polypropylene/ Aluminum
Fan housing	Steel
Fan guard	Steel
Other parts	Steel
Surface treatment	Electrostatically powder-coated

COOLER MATRIX

Maximum static working pressure	21 bar
Dynamic working pressure	14 bar*
Heat transfer tolerance	±6 %
Maximum oil inlet temperature	120 °C

* Tested in accordance with ISO/DIS 10771-1



4. Fatigue

The air oil cooler in a hydraulic system is subjected to loading and pressure changes from pumps and valves etc. In order to ensure that the cooler matrix

in the air oil cooler tolerates normal loading, we test the cooler matrix for fatigue as per ISO 10771-1.

Tests are carried out at dynamic pressure 0-14 bar, at approximately 2 Hz and at least 2 million cycles. The higher the frequency (Hz), the easier it is on the matrix, as the material in the cooler matrix cannot then react to the pressure changes. Static burst pressure in our cooler matrix is 75-100 bar.